

## INT E-POD® Unit Cat # ZRXSP0D01

Installation procedure kit

### Introduction

Where used

Milli-Q<sup>®</sup> Integral 3-5-10-15 system.

# In the shipping box

- 1 E-POD Unit
- 1 RC-Link (sheath containing 2 pieces of tubing and a PS/2 cable)
- 1 Termination plug
- 2 pieces of tubing (560 and 510 mm lengths)
- 1 coupling straight fitting and 3 elbow guides
- 1 Allen wrench (5 mm)
- E-POD / Q-POD stickers

# Other things needed

- 1 torx 10 screwdriver
- Tubing cutter / Cutting pliers

## System preparation

# E-POD Unit assembling

- If you are installing a Q-POD and an E-POD Units at the same time, connect the Q-POD Unit first and then the E-POD Unit.
- See the User Manual for more information on assembling a Point of Delivery (POD).

# Power OFF the Milli-Q system

Follow the procedure below to power off the Milli-Q system.

Step	Action	
1	Place the Milli-Q system in Standby Mode.	
2	Depressurize the Milli-Q system by pushing the Q-POD Plunger (on the Q-POD 1) all the way down and releasing it.	
3	Wait until no more water flows out from the Q-POD Unit.	
4	Push the Q-POD Plunger all the way down and release it.	
5	Power off the Milli-Q system by disconnecting the power cord.	
6	Remove the left and right side covers.	

#### Internal tubing connection to the inlet manifold

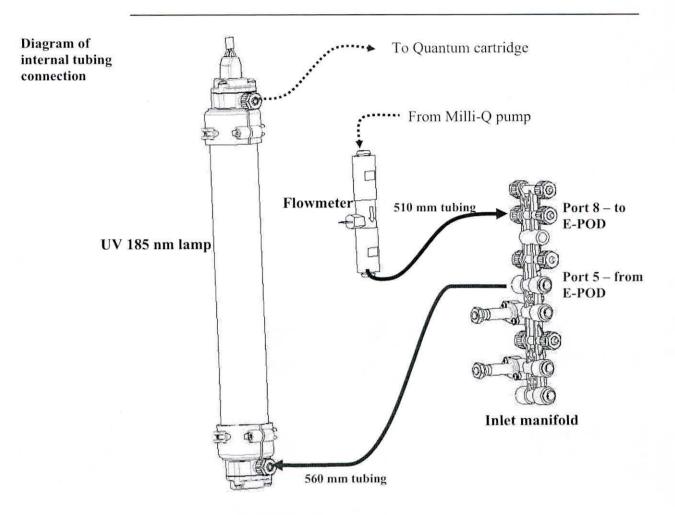
Follow the steps below to connect the tubing inside the system. A diagram summarizing the internal tubing connection is available on the next page.

UV 185 nm lamp - use the 560 mm length of 8 mm tubing

Step	Action	
1	Locate the UV 185 lamp on the left side of the Milli-Q system.	
2	Cut the tie wraps holding the UV housing.	
	• Remove the UV lamp housing by unscrewing the two top screws.	
	Disconnect the UV lamp cable.	
3	Remove the tubing connected between the flowmeter and the bottom connection of UV 185 nm housing.	
	Keep the protective sleeve (tygon tubing).	
	• Use a container to collect water as it may spill out of the UV Lamp housing.	
4	Connect a length of tubing (560 mm) between the bottom port of the	
	UV housing and the inside of Port 5 of the system's manifold.	

Continued on next page

## System preparation, Continued



Flow meter - use the 510 mm length of 8 mm tubing

Step	Action  Locate the flow meter on the right side of the cabinet.	
1		
2	<ul> <li>Insert the length of tubing (510 mm) in the protective sleeve (tygon tubing) previously collected.</li> <li>Connect this tubing between the flow meter and the inside of port 8 of the system's manifold.</li> </ul>	
	• Use one of the Tefen collars supplied with the RC-Link that was shipped with the E-POD Unit.	
3	Use the tubing guide to avoid kinking the tubing.	

## **E-POD Unit connection**

#### Procedure

Follow the steps below to install an E-POD Unit. The E-POD PS/2 cable must be removed from its RC-Link sheath.

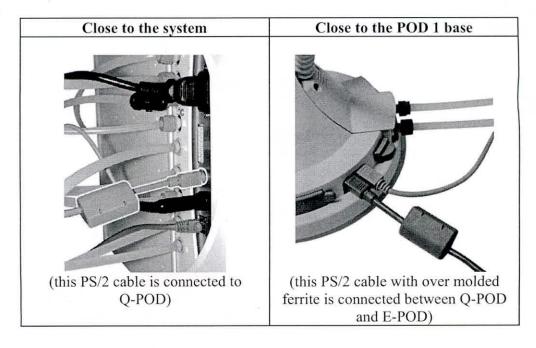
	Description					
Stage 1	Follow the steps below to connect the tubing of the E-POD RC-Link					
	to the Milli-Q cabinet.					
	Step	Action				
	1	Connect one of the RC-Link tubing to port 5 located on				
		the side of the system.				
	2	Connect the other tubing to port 8.				
	3	Connect the other end of the RC-Link to the E-POD.				
	E-POD tubing connection to the Milli-Q cabinet  Follow the steps below to connect the PS/2 cable between E-POD and Q-POD Units.					
	and Q-P	POD Units.				
	and Q-P	POD Units.  Action				
	and Q-F	POD Units.				
	and Q-P	Action  Remove the termination plug on the Q-POD base.				
	and Q-F	Action  Remove the termination plug on the Q-POD base.  Connect one end of the E-POD PS/2 cable.  Connect the other end of the PS/2 cable to the E-POD				

Continued on next page

## E-POD Unit connection, Continued

#### Over molded ferrite location

The position of the ferrite is shown below.



Reset all PODs! Follow the steps below to reset the PODs, if required.

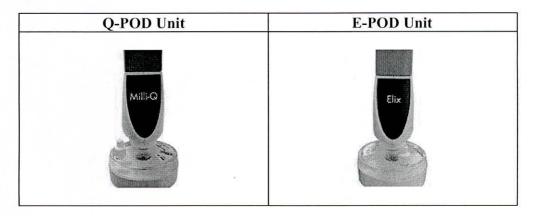


Step	Action		
1	Check that the Q-POD Unit displays "Pod 1" when the system is powered on.		
2	Check that the E-POD Unit displays "Pod E2" (or "Pod E3" depending on the number of Q-POD Unit installed). If not, proceed to the next step.		
3	Press and release and on the E-POD Unit.	the keypad at the same time to reset	
	"Pod E2" is not displayed on	Reset the E-POD Unit by pressing	
	E-POD Display	and and and	

### Other information

Sticker position for POD identification

Attach the appropriate sticker to a POD in order to allow an easy way to identify the POD later on.



Register POD Pack Register any POD Pack installed on the E-POD Unit, if required.

